CROWN ZELLERBACH CORPORATION
CAMAS, WASHINGTON

Management REPORT

November 4, 1954 No. 94

TODAY, NOV. 4, is the deadline for getting in personal and gift subscriptions to LIFE, TIME, and other publications of TIME, INC. Personal subscriptions alone can be turned in at any time during the year, but a gift subscription must be accompanied by a personal subscription, and today marks the final date this season for that combination. If you wish to enter subscriptions, please see the clockroom attendant or the office cashier. During this gift subscription offer, 77 subscriptions have been received.

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EMPLOYEES receiving service awards at the spring dinner tentatively set for March 31 have been sent slips asking them to choose a tie bar, pin, or lapel button. It will be appreciated if these are returned as soon as possible so your order can be sent to the manufacturers. If you have not received a slip and believe your pin to be due before April 1, please ask to have your service record checked at Mrs. Berney's office.

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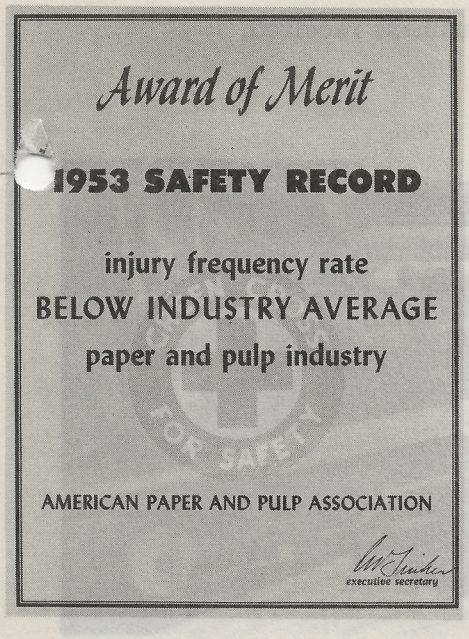

EMPLOYEES OF THE CAMAS MILL earned the Merit of Award pictured here by achieving a safety record for 1953 above the average of the 319 mills of the American Pulp and Paper Assn. The certificate was received last week with a report which included the following comparisons for the year of 1953:

National frequency rate for Pulp and Paper industry	11.83
Frequency rate for Camas mill	4.32
Frequency rate for all CZ mills	4.32
CZ mill with best record - Port Angeles	2.27

(Coincidence: the Camas rate and the Corporation rate were the same, showing that last year we were the average mill among Crown divisions.) October ended with no disabling accident. Our record now stands at 17 for the year to-date compared with 21 for the same period last year.

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THE CITY OF CAMAS is now completing a modern sewage disposal plant following state regulations regarding river pollution. Our Corporation has approved a project to cooperate with the city and state by re-routing all mill sanitary sewers and installing collecting points and pumping stations to return all mill sanitary sewage to the new city disposal plant. The offices at the east end of the mill and the new research laboratory feed directly to the city sewers and the remainder of the mill will be handled by two pumping stations. The contract for the bulk of this work has been awarded to The Bay Company and an order has been placed for the pumps. As there will be considerable pipe routing through the mill, all departments are asked to cooperate with the contractors during the installation to expedite completion of the project.

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SERVICES for Adolph Nyberg, 63, will be held at Swanks Chapel Friday at 2 P.M. Mr. Nyberg had 32 years of service, the last three as lead millwright at the Development Lab.

NEW PRODUCTS mean new orders and more work in our plant. Therefore it is with interest that we find in the Paper Products News Bulletin mention of two items made at the Camas mill listed among those attracting wide attention.

"Nearly 50% of the nation's beverage milk is expected to be packed in a record-breaking 10.5 billion paper milk containers this year, which also marks the 20th anniversary of the one-trip paper milk container. Commenting on the anniversary, Secretary of Agriculture Benson said: 'The paper milk container is one of the most spectacular packaging achievements of the century for it has virtually changed the entire milk marketing industry in America. . . According to the executive director and secretary of the National Milk Producers Federation, the paper milk container has substantially helped supplier industries. For example, this year's production of disposable paper milk cartons will require more than 340,000 tons of paper and about 130,000 tons of paraffin.' " (Milk container stock is run on our No. 15 paper machine.)

"A new type of breadwrap stock offering maximum strength and pliability plus improved machine-workability and reproduction of printed matter has been developed through the research facilities of CZ Corp. and Western Waxed Paper. Through years of testing, laboratory technicians have developed an elastic-like material said to improve the quality of the paper in every respect. . . The new breadwrap stock, called Preview, allows a quality of reproduction previously available only to the 'Slick' magazine publisher or the lithographer." (This breadwrap stock is made on our No. 10 machine.)

Mention of paper products developed by other companies include:

Glass reinforced paper for same uses as laminated papers;
Inner and outer wrap to provide utmost insulation for ice cream packaging.
Insulated bags for carrying frozen foods from store to home;
Paper towels for barber and hairdresser shops;
A gummed tape printed with "Thank You" shows retailer's appreciation for business received.
A reinforced water proof paper to wrap boats for winter storage;
Paper bags up to 14 ft. long to package rugs, linoleum, pipes, lumber, etc.

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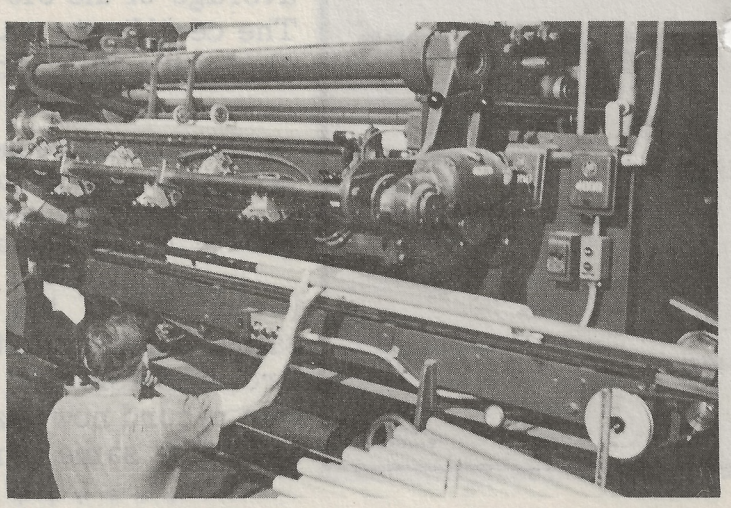

"ONE OF THE MOST MODERN PIECES OF MACHINERY in the manufacture of paper towels" is the way Ed Ochs, Converting supervisor, describes the continuous rewinder pictured here. The machine, after experimental runs, went into regular production this week. Its distinctive feature is the long core shown here as it is slipped onto the shaft by Martin Hein, operator. Tony Katzdorn is the operator on the alternate shift. This 66 in. core replaces the six ordinary 11 inch cores run on older type machines, thus lightening and streamlining the work of the operator and turning out attractive 150-sheet rolls of Zee household towels.

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AVERAGE DAILY PAPER PRODUCTION last week, 732.4 tons. Machines with 95% or better efficiency were Nos. 1 (highest with 96.5%), 2, 5, 6, 12, and 15. SULFITE MILL: 1,881 tons. KRAFT BLEACH: 1,776 tons. KRAFT MILL: 3,215 tons. BAG FACTORY: Produced 26,832 bales; shipped 34,469. CONVERTING: Produced 26,661 cases; shipped 27,017. NAPKIN: Produced 13,759 cases; shipped 14,267. WAX LUNCH ROLL: Produced 2,732 cases; shipped 1,990 cases.

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GERANIUMS will be available at gardeners' storage areas the next few days as they are dug, depending on the weather. . . No rainfall during the past week. Total to-date, 36.78 in. Last year, this date, 44.82 in. River level, 4.5 ft. Lowest temperature, 42°, on Oct. 30.